



### SSD2505M

- 32 bit DSP control technology
- 16 constant-torque microstep settings, 200 microsteps the highest
- 500Kpps pulse response frequency
- Input voltage range: DC24~50V
- Less torque attenuation, with 3000rpm efficient working speed
- Position and warning output signal for easy monitoring and control
- Current intelligent adjust to reduce vibration, noise and heat, increased 35% efficiency
- Single and double pulse selection, default setting: pulse + direction control
- Excellent high-speed performance and rigidity, perfectly integrated the advantages of servo and stepper

#### **Typical Application:**

Widely used in engraving machine, special industrial sewing machine, stripping machine, marking machine, cutting machine, plotter, CNC machine and other automation equipments.

Product Details

Description

Product

Diagram

Microstep
 Setting

🔅 Motor Selection

Terminal
Assignment



SSD2505M takes the advantages of 32-bit DSP control technology and power angle control technology, maximum speed reaches more than 3000rmp. It's high-speed torque attenuation is much lower than ordinary open-loop stepper drive, which can greatly enhance the high-speed performance and torque efficiency, and reduce motor heating/vibration, thus to enhancing machine's efficiency and accuracy. The use of load-based current control technology can effectively reduce motor heat, extend motor life. The position and warning output signal will assist host computer to monitor and control. And the position warning function ensures safe operation of processing machine.

#### E Product Diagram

111





# 🔚 Microstep Setting

Microstep	2	4	8	16	32	64	128	256	5	10	20	25	40	50	100	200
PU/Rev	Default (400)	800	1600	3200	6400	12800	25600	51200	1000	2000	4000	5000	8000	10000	20000	40000
SW8	ON	ON	ON	ON	ON	ON	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
SW7	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW6	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW5	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF
SW4	Resen	ied													-	

SW3 Position Error Value 0FF=90, 0N=360

SW2Motor rated direction DFF=CW, ON=CCW

SW1 singel/Double signaf = PU&DR, ON = CW&CCW Matched Motors

# ≣ Motor Selection

Model No.	Voltage	Max. Current	Motor		
SSD2505M-C011		2.3A	YK242EC51E1	YK242EC67E1	
SSD2505M	DC/24 5010	5A	YK257EC56E1	YK257EC76E1	
SSD2505M-C531	DC(24-50V)	5A	YK257EH76E1		
SSD2505M-C231		5.8 A	YK260EC86E1		

## $\equiv$ Terminal Assignment

M ark	Function	Notes					
PWR	Power Indicator	When power on, the green LED lights					
ALM	Malfunction Indicator	Flicker 1 time:Over-current or short-curcuit;Flicker continuously two times:Over-voltage;Fl continuously 3 times:Under-voltage;Flicker continuously 5 times:tracking error or overproof					
PU+	Input signal photoelectric isolate+	+5V is standard signal input voltage.Add a resistor to shift to 24V input voltage.					
	SW1=OFF PU is Pulse Signal	Effects on falling edge ,motor runs one step as pulse input change from high to low.Input resistance is $220\Omega$ .Requirement:input low:0-0.5V,input high:4-5V, pulse width>2.5µs					
PU-	SW1=ON PU is clockwise pulse signal						
DR+	Direction input signal pulse +	+5V is standard signal input voltage.Add a resistor to shift to 24V input voltage.					
DR-	SW1=OFF PU is Pulse Signal	Use it to change the direction. Input resistance is 220Ω. Requirement:low level:0-0.5V, high level:4-5V					
	SW1=ON PU is CCW Pulse signal	Effects on falling edge,motor goes one step as the pulse input change from "high" to "low". Input resistance is $220\Omega$ . Requirement:low level:0-0.5V, high level:4-5V. Pulse width>2.5 \mu s.					
MF+	Input signal photoelectric isolate+	+5V is standard signal input voltage.Add a resistor to shift to 24V input voltage.					
MF-	Motor Free Signal -	When effects, it cut off motor current, the driver stops working and sets the motor free.					
Pend+	Arrival Output Input +	When driver finished input pulse directive,and Arrival siganl effective.Pend+ connect pull-up resistor to power supply positive,Pend- connect with power suply negative. Max drive current is 50mA.					
Pend-	Arrival Output Input -						
ALM+	Arrival Signal Input +	When Over-current,over-voltage,low-voltage or error happens,Alarm Siganl is effective. ALM+ connect with pull-up resistor to power supply positive and ALM- connect with Power suppy negative.					
ALM-	Arrival Signal Input -						
EB+/EB-	Encoder B phase input +/-	Encoder B phase input +/-					
EA+/EA-	Encoder A phase input +/-	Encoder A phase input +/-					
VCC	Encoder Power Supply	The 5V power supply for Encoder.					
EGND	Encoder GND	Encoder Ground.					
+A,-A	Motor Connection	-1 (M)					
+B,-B		4 leads					